

An Inventory Model for Time Dependent Deteriorating Items and Holding Cost under Inflation When Vendor Credits To Order Quantity

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Abstract:- In this paper we discuss the possible affects of inflations by the supplier on a retailer's replenishment policy for time-dependent deteriorating items with constant demand rate. This optimal order quantity is obtained for all four cases i.e. for case 1, $0 < T < T_d$, case 2, $T_d \leq T < M$, case 3, $T_d \leq M \leq T$ and case 4, $M \leq T_d < T$. The optimal total relevant cost is obtain for all these four cases which is minimum. Numerical result are used to illustrate the theoretical results.

Keywords:- constant demand, Inventory modal, Inflation, Order quantity, Time dependent deteriorating Items, Time dependent holding cost.

I. INTRODUCTION

In past few decades; inventory problems for deteriorating items have been studied in large scale. Most of physical goods deteriorate over time. In reality some of the items either decayed are not in a perfect condition to satisfy the demand. Food items, grasses, vegetables, fruits, drugs, pharmaceuticals, fashion goods and electronics substances are a few example of such items in which inefficient deteriorations can take place during the normal storage period of the units and this loss must be taken into account in the classification of the system.

The deterioration rate is an important factor of inventory in stock during the storage period, Ghare and Schrader [1] were the first proponents to establish a model for an exponentially deteriorating items. Ghare and Schrader's model was expended by Eovest and Philip [2] by taking constant deterioration rate to a two-parameter weibull distribution. Misra [3] developed an inventory model for optimal production lot-size model for a system with deteriorating inventory. An order-level lot-size inventory model for deteriorating items was discussed by Shah [4]. Hollier and Mak [5] developed inventory replenishment policies for deteriorating items in a declining market. Heng et al [6] extended misra's [3] and Shahi's [4] models to consider a lot-size, order-level inventory system with finite replenishment rate, constant demand rate and and exponential decay. Acomplete note on inventory literature for deteriorating inventory models was developed by Goyal and Giri [7] and Raafat [8]. Misra et al [9] developed an inventory model for weibull deteriorating itemswith permissible delay in payments under inflation. In paper [9] misra et al obtained the conditions for concavity of optimality. Later there are several interesting papers related to deteriorations such as Shah and Jaiswal [10], Aggarwal [11] Hariga [12] and goyal and Giri [13], Dave and Patel [14] and Sachaan [15].

In most of the research papers mentioned above, the effects of inflation are not considered. However from a financial point of view, an inventory referents a capital investment and must complete with other assets for a firm's limited capital funds. Thus the effects of inflation can must be ignored is the study of inventory system. Misra [16], Buzacott [17], Bierman and Thomas [18] developed the inventory model under an inflationary conditions for the EOQ model. Liao et al [19] developed a model with deteriorating items under inflation when a delay in payment in permissible. Other related research papers are Chang [20], Brahmabhatt [21], Chandra and Bahner [22], Dattand pal [23], Moon et al [24], Gor and Shah [25], Huo [26] and othes.

In the present paper, an attempt has been made to develop a deterministic inventory model for time-dependent deteriorating items and time-dependent holding cost under inflation when supplier offers delay in payments. Shortages are not allowed. Rest of the paper organized as follows: In the next section proposed assumptions and notations are given following by mathematical formulation in section 3. Theoretical results are given in section 4. The numerical examples sensitivities are given in section 5. Finally, conclusions are given in the last section 6.

II. PROPOSED ASSUMPTIONS & NOTATIONS

1. ASSUMPTIONS:

- 1.1 Replenishment is instantaneous
- 1.2 The demand is known and is constant.
- 1.3 The net discount rate of inflation is constant.
- 1.4 Shortages are not allowed.
- 1.5 Holding cost is time dependent i.e. $h=h(t)=ht$
- 1.6 If $Q < Q_d$ then the payment for the items received must be made.
- 1.7 If $Q \geq Q_d$ then the delay in payments up to M is permitted. During the trade credit period the account is not settled and generated sales revenue is deposited in an interest bearing account. At the end of credit period, the customer pays off all units ordered and starts paying for the interest charges on the items in stock.

2. NOTATIONS:

- 2.1 $I(t)$: Inventory level at any time t , $0 \leq t \leq T$.
- 2.2 r : constant rate of inflation, $0 < r < 1$.
- 2.3 h : holding cost per unit time i.e. $h(t)=ht$.
- 2.4 H : length of planning horizon and $H = nT$, where n is an integer for the number of replenishments to be made during period H and T is an interval of time between replenishments.
- 2.5 D : the demand rate per unit time.
- 2.6 $P(t) = pe^{rt}$: the selling price per unit time, p is the initial selling price at $t=0$.
- 2.7 $S(t) = se^{rt}$: the ordering cost per order at time t , s is the initial ordering cost at $t=0$.
- 2.8 $C(t) = ce^{rt}$: the purchasing cost at time t , c is the initial purchase price at $t=0$, $c < p$.
- 2.9 I_c : interest charged / \$ / year by the supplier per order.
- 2.10 I_d : the interest earned / \$ / year.
- 2.11 Q : order quantity.
- 2.12 Q_d : minimum order quantity for which the delay in payments is allowed.
- 2.13 T : the replenishment time interval.
- 2.14 T_d : the time interval that Q_d units are depleted to zero due to demand only.
- 2.15 $Z(t)$: the total relevant cost over $(0, H)$.
- 2.16 θ : time dependent deteriorating items.

Note that the total relevant cost consists of (i) cost of placing order, (ii) cost of purchasing, (iii) cost of carrying inventory excluding interest charges, (iv) cost of interest charges for unsold items at $t = 0$ or after credit period M and (v) interest earned from sales revenue during the credit period.

III. MATHEMATICAL FORMULATION AND EQUATIONS

The rate of change of inventory with respect to time can be described by the following differential equation:

$$\frac{dI(t)}{dt} + \theta t \cdot I(t) = -D, \quad 0 \leq t \leq T \quad (1)$$

The solution of (1), with boundary condition $I(t) = 0$ is

$$I(t) = \left[D \left(T + \frac{\theta T^3}{6} \right) - D \left(t + \frac{\theta t^3}{6} \right) \right] \cdot e^{-\frac{\theta t^2}{2}}, \quad 0 \leq t \leq T \quad (2)$$

And the order quantity is

$$Q = I(0) = DT + \frac{\theta DT^3}{6} \quad (3)$$

From the above equation (3) we can find the time interval in which Q_d units are depleted to zero due to demand only

$$\frac{Q_d}{D} = T_d + \frac{T_d^3 \theta}{6} \quad (4)$$

Hence it is easy to see that the inequality

$$Q < Q_d \text{ iff } T < T_d$$

Again the length of time intervals are all the same, hence we have

$$I(KT + t) = D \left[\left(T + \frac{\theta T^3}{6} \right) - \left(t + \frac{\theta t^3}{6} \right) \right] \cdot e^{\frac{-\theta t^2}{2}}, \quad 0 \leq k \leq n-1, \quad 0 \leq t \leq T \quad (5)$$

For total relevant cost in (0,H), we need following elements

(i) cost of placing order

$$S(0) + S(T) + S(2T) + \dots + S\{(n-1)T\} = S \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \quad (6)$$

(ii) cost of purchasing

$$\begin{aligned} Q[C(0) + C(T) + C(2T)] + \dots + C\{(n-1)T\} &= QC \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \\ &= CD \left(T + \frac{\theta T^3}{6} \right) \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \end{aligned} \quad (7)$$

(iii) cost of carrying inventory

$$\sum_{K=0}^{n-1} C(K, T) \int_0^T h(t) \cdot I(KT + t) dt = chD \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \left(\frac{T^3}{6} + \frac{\theta T^5}{20} \right) \quad (8)$$

(iv) Regarding interest charged and earned, we have the following four possible cases based on the values of T, M and T_d

Case I, $0 < T < T_d$

Since $T < T_d$ (i.e. $Q < Q_d$). In this case the interest charges for all unsold items start at the initial time, we obtain the interest payable in (0,H) as

$$I_c \sum_{k=0}^{n-1} C(K, T) \int_0^T I(KT + t) dt = I_c cD \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \left(\frac{T^2}{2} + \frac{\theta T^4}{8} \right) \quad (9)$$

$\therefore Z_1(T) =$ total cost in (0,H)

$$Z_1(T) = \left[s + cD \left(T + \frac{\theta T^3}{6} \right) + chD \left(\frac{T^3}{6} + \frac{\theta T^5}{20} \right) + I_c cD \left(\frac{T^2}{2} + \frac{\theta T^4}{8} \right) \right] \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \quad (10)$$

Case II, $T_d \leq T < M$

In this case there is a permissible delay M which is longer than T. As a result there is no interest charged, but the interest earned in (0,H) is

$$I_d \sum_{k=0}^{n-1} P(K, T) \left[\int_0^T Dt dt + DT(M - T) \right] = I_d PD \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \left(TM - \frac{T^2}{2} \right) \quad (11)$$

$\therefore Z_2(T) =$ total relevant cost in (0,H)

$$Z_2(T) = \left[s + cD \left(T + \frac{\theta T^3}{6} \right) + chD \left(\frac{T^3}{6} + \frac{\theta T^5}{20} \right) - I_d PD \left(TM - \frac{T^2}{2} \right) \right] \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \quad (12)$$

Case III, $T_d \leq M \leq T$

In this case, T is longer than or equal to both T_d and M then delay in payment is permitted and the total relevant cost includes both the interest charged and the interest earned. The interest payable in (0,H) is

$$I_c \sum_{k=0}^{n-1} C(K, T) \int_M^T I(KT + t) dt$$

$$= I_c cD \left[\left(T + \frac{\theta T^3}{6} \right) (T - M) - (T - M)^2 \left(\frac{1}{2} + \frac{\theta(T - M)^2}{24} \right) \right] \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \quad (13)$$

The interest earned in (0,H) is

$$I_d \sum_{k=0}^{n-1} P(K, T) \int_0^M Dtdt = I_d pD \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \left(\frac{M^2}{2} \right) \quad (14)$$

$\therefore Z_3(T)$ = total relevant cost in (0,H)

$$Z_3(T) = \left[s + cD \left(T + \frac{\theta T^3}{6} \right) + chD \left(\frac{T^3}{6} + \frac{\theta T^5}{20} \right) \right. \\ \left. + I_c cD \left\{ \left(T + \frac{\theta T^3}{6} \right) (T - M) - (T - M)^2 \left(\frac{1}{2} + \frac{\theta(T - M)^2}{24} \right) \right\} + I_d pD \left(\frac{M^2}{2} \right) \right] \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \quad (15)$$

Case IV, $M \leq T_d \leq T$

In this case, the replenishment time interval T is also greater than or equal to both T_d and M. Hence case IV is similar to case III.

Thus total relevant cost in (0,H) is

$$Z_4(T) = \left[s + cD \left(T + \frac{\theta T^3}{6} \right) + chD \left(\frac{T^3}{6} + \frac{\theta T^5}{20} \right) \right. \\ \left. + I_c cD \left\{ \left(T + \frac{\theta T^3}{6} \right) (T - M) - (T - M)^2 \left(\frac{1}{2} + \frac{\theta(T - M)^2}{24} \right) \right\} + I_d pD \left(\frac{M^2}{2} \right) \right] \left(\frac{e^{rH} - 1}{e^{rT} - 1} \right) \quad (16)$$

IV. THEORETICAL RESULTS

Since inflation rate r is very small. Using truncated taylor's series expansion for the exponential terms, we get the modified (approximated) values of $Z_i(T)$, $i=1,2,3\&4$ as follows

$$Z_1(T) = \frac{1}{r} \left[\frac{s}{T} + \left(\frac{chD\theta}{20} \right) T^4 + \left(I_c cD \frac{\theta}{8} \right) T^3 + (chD + cD\theta) \frac{T^2}{6} + (I_c cD) \frac{T}{2} + cD \right] (e^{rH} - 1) \quad (17)$$

$$Z_2(T) = \frac{1}{r} \left[\frac{s}{T} + \left(\frac{chD\theta}{20} \right) T^4 + (cD\theta + chD) \frac{T^2}{6} + (I_d pD) \frac{T}{2} + (cD - I_d pDM) \right] (e^{rH} - 1) \quad (18)$$

$$Z_3(T) = \frac{1}{r} \left[\left(s - \frac{M^2}{2} - \frac{M^4\theta}{24} + \frac{I_d pDM^2}{2} \right) \frac{1}{T} + \left(\frac{chD\theta}{20} \right) T^4 + \left(\frac{I_c cD\theta}{6} - \frac{\theta}{24} \right) T^3 \right. \\ \left. + \left(\frac{cD\theta}{6} + \frac{chD}{6} - \frac{I_c cD\theta M}{6} + \frac{\theta M}{6} \right) T^2 + \left(I_c cD - \frac{1}{2} - \frac{\theta M^2}{2} \right) T \right. \\ \left. + \left(cD - I_c cDM + M + \frac{\theta M^3}{6} \right) \right] (e^{rH} - 1) \quad (19)$$

$$\begin{aligned}
 Z_4(T) = \frac{1}{r} & \left[\left(s - \frac{M^2}{2} - \frac{M^4\theta}{24} + \frac{I_d P D M^2}{2} \right) \frac{1}{T} + \left(\frac{chD\theta}{20} \right) T^4 + \left(\frac{I_c c D \theta}{6} - \frac{\theta}{24} \right) T^3 \right. \\
 & + \left(\frac{cD\theta}{6} + \frac{chD}{6} - \frac{I_c c D \theta M}{6} + \frac{\theta M}{6} \right) T^2 + \left(I_c c D - \frac{1}{2} - \frac{\theta M^2}{2} \right) T \\
 & \left. + \left(cD - I_c c D M + M + \frac{\theta M^3}{6} \right) \right] (e^{rH} - 1)
 \end{aligned} \quad (20)$$

The optimal solutions are obtained by taking the first and second order derivatives of $Z_i(T)$, $i=1,2,3,4$ with respect to T , we obtain

$$\frac{dZ_1(T)}{dT} = \frac{1}{r} \left[-\frac{s}{T^2} + \left(\frac{chD\theta}{5} \right) T^3 + \left(\frac{3I_c c D \theta}{8} \right) T^2 + (chD + cD\theta) \frac{T}{3} + \left(\frac{I_c c D}{2} \right) \right] (e^{rH} - 1) \quad (21)$$

$$\frac{dZ_2(T)}{dT} = \frac{1}{r} \left[-\frac{s}{T^2} + \left(\frac{chD\theta}{5} \right) T^3 + (cD\theta + chD) \frac{T}{3} + \left(\frac{I_d p D}{2} \right) \right] (e^{rH} - 1) \quad (22)$$

$$\begin{aligned}
 \frac{dZ_3(T)}{dT} = \frac{1}{r} & \left[\left(-s + \frac{M^2}{2} + \frac{M^4\theta}{24} - \frac{I_d P D M^2}{2} \right) \frac{1}{T^2} + \left(\frac{chD\theta}{5} \right) T^3 + \left(\frac{I_c c D \theta}{2} - \frac{\theta}{8} \right) T^2 + (cD\theta + chD - I_c c D \theta M + \theta M) \frac{T}{3} \right. \\
 & \left. + (cD - I_c c D M + M + \frac{\theta M^3}{6}) \right] (e^{rH} - 1)
 \end{aligned} \quad (23)$$

$$\frac{d^2Z_1(T)}{dT^2} = \frac{1}{r} \left[\frac{2s}{T^3} + \left(\frac{3chD\theta}{5} \right) T^2 + \left(\frac{3I_c c D \theta}{4} \right) T + \left(\frac{chD + cD\theta}{3} \right) \right] (e^{rH} - 1) > 0 \quad (24)$$

$$\frac{d^2Z_2(T)}{dT^2} = \frac{1}{r} \left[\frac{2s}{T^3} + \left(\frac{3chD\theta}{5} \right) T^2 + \left(\frac{cD\theta + chD}{3} \right) \right] (e^{rH} - 1) > 0 \quad (25)$$

$$\begin{aligned}
 \frac{d^2Z_3(T)}{dT^2} = \frac{1}{r} & \left[\left(s - \frac{M^2}{2} - \frac{M^4\theta}{24} + \frac{I_d P D M^2}{2} \right) \frac{2}{T^3} + \left(\frac{3chD\theta}{5} \right) T^2 + \left(I_c c D \theta - \frac{\theta}{4} \right) T + (cD\theta + chD - I_c c D \theta M + \theta M) \right. \\
 & \left. + (cD - I_c c D M + M + \frac{\theta M^3}{6}) \right] (e^{rH} - 1) > 0
 \end{aligned} \quad (26)$$

For optimal (minimum) solution, put $\frac{dZ_i(T)}{dT} = 0$, $i = 1,2,3,4$, we obtain

$$\begin{aligned}
 \text{from (21)} \rightarrow \frac{dZ_1(T)}{dT} &= 0 \\
 \rightarrow (24chD\theta)T^5 + (45I_c c D \theta)T^4 + 40(cD\theta + chD)T^3 + (60I_c c D)T^2 - 120s &= 0
 \end{aligned} \quad (27)$$

$$\begin{aligned}
 \text{from (22)} \rightarrow \frac{dZ_2(T)}{dT} &= 0 \\
 \rightarrow (6chD\theta)T^5 + 10(cD\theta + chD)T^3 + 15(I_d p D)T^2 - 30s &= 0
 \end{aligned} \quad (28)$$

$$\begin{aligned}
 \text{from (23)} \rightarrow \frac{dZ_3(T)}{dT} &= 0 \\
 \rightarrow (24chD\theta)T^5 + (60I_c c D \theta - 15\theta)T^4 + 40(cD\theta + chD - I_c c D \theta M + \theta M)T^3 + (120I_c c D - \\
 60 - 20\theta M^2)T^2 - (120s - 60M^2 - 5M^2\theta + 60I_d p D M^2) &= 0
 \end{aligned} \quad (29)$$

V. EXAMPLES AND TABLES

1. NUMERICAL EXAMPLES:

Case I, $0 < T < T_d$

Example 1. Let $s = \$150/\text{order}$, $c = \$25/\text{units}$, $h = \$2/\text{unit/year}$, $I_c = 0.10/\text{\$/year}$, $D = 500 \text{ unit/year}$, $p = \$30 \text{ per unit}$, $r = 0.05 \text{ per unit}$, $\theta = 0.02/\text{unit/year}$, $I_d = 0.05/\text{\$/year}$, $H = 1 \text{ year}$, Substituting these values in (27) and (3) and (10) we get the values

$T_1 = 0.23859 \text{ year}$ and

$Q_1 = 119.3176363 \text{ units}$

also

$Z_1(T) = \$13855.3068$

Case II, $T_d \leq T < M$

Example 2. let $D=100$ units, $\theta=0.02$, $c=\$30/\text{units}$, $p=\$40$ per unit, $h=\$2/\text{unit/year}$, $I_d=0.05/\$ / \text{year}$, $H=1$ year, $\theta=0.02/\text{unit/year}$, $s=\$50/\text{order}$, $I_c=0.08/\$ / \text{year}$, $r=0.05$ per unit, $M=110$ days, Substituting these values in (28) and (3) and (12) we get the values

$T_2=0.275757$ year and

$Q_2=27.5826897$ units

also

$Z_2(T) = \$3306.058708$

Case III, $T_d \leq M \leq T$

Example 3. let $D=100$ units, $\theta=0.02$, $c=\$10/\text{units}$, $p=\$20$ per unit, $h=\$2/\text{unit/year}$, $I_d=0.05/\$ / \text{year}$, $H=1$ year, $\theta=0.02/\text{unit/year}$, $s=\$100/\text{order}$, $I_c=0.10/\$ / \text{year}$, $r=0.05$ per unit, $M=90$ days, Substituting these values in (29) and (3) and (15) we get the values

$T_3=0.489381$ year and

$Q_2=48.9771679$ units

also

$Z_2(T) = \$1343.472448$

2. SENSITIVITY ANALYSIS:

Sensitivity analysis has been performed by considering various values of the parameters like unit ordering cost (s), unit purchasing cost (c), holding cost (h) and credit period (M), the corresponding values obtained with respect to the changes in above parameters are replenishment cycle time (T), economic order quantity Q and total relevant cost $Z(T)$ by taking into consideration the following different cases.

- When $0 < T < T_d$ [tables 1(a),1(b),1(c)]
- When $T_d \leq T < M$ [tables 2(a),2(b),2(c)]
- When $T_d \leq M \leq T$ [tables 3(a),3(b),3(c),3(d)]

Table 1. (case 1: When $0 < T < T_d$)

Table 1(a): Sensitivity analysis on ' s '

| s | T_1 | Q_1 | Z_1 |
|-----|----------|-------------|-------------|
| 150 | 0.23859 | 119.3176363 | 13855.3068 |
| 160 | 0.244222 | 122.1352775 | 13897.75343 |
| 170 | 0.249626 | 124.838925 | 13939.25126 |
| 180 | 0.254823 | 127.4390781 | 13979.87676 |
| 190 | 0.259831 | 129.9447362 | 14019.69635 |
| 200 | 0.264668 | 132.3648996 | 14058.76816 |

Table 1(b): Sensitivity analysis on ' c '

| c | T_1 | Q_1 | Z_1 |
|-----|----------|-------------|-------------|
| 25 | 0.23859 | 119.3176363 | 13855.3068 |
| 26 | 0.235227 | 117.6351925 | 14383.56674 |
| 27 | 0.232033 | 116.0373208 | 14911.47627 |
| 28 | 0.228993 | 114.5165131 | 15439.0561 |
| 29 | 0.226095 | 113.0667629 | 15966.32504 |
| 30 | 0.223328 | 111.6825643 | 16493.30019 |

Table 1(c): Sensitivity analysis on ' h '

| h | T_1 | Q_1 | Z_1 |
|-----|----------|-------------|-------------|
| 2.0 | 0.23859 | 119.3176363 | 13855.3068 |
| 2.1 | 0.235421 | 117.7322462 | 13867.30666 |
| 2.2 | 0.232421 | 116.2314255 | 13878.99609 |
| 2.3 | 0.229573 | 114.8066656 | 13890.39504 |
| 2.4 | 0.226865 | 113.4519604 | 13901.52142 |
| 2.5 | 0.224285 | 112.161304 | 13912.39143 |

Table 2. (case 2: When $T_d \leq T < M$) :

Table 2(a): Sensitivity analysis on 's'

| s | T_2 | Q_2 | Z_2 |
|----|----------|-------------|-------------|
| 50 | 0.275757 | 27.5826897 | 3306.058708 |
| 55 | 0.285129 | 28.52062686 | 3324.326745 |
| 60 | 0.29395 | 29.40346641 | 3342.020743 |
| 65 | 0.302295 | 30.23870813 | 3359.205202 |
| 70 | 0.310222 | 31.03215168 | 3375.932983 |
| 75 | 0.317781 | 31.78879701 | 3392.24809 |

Table 2(b): Sensitivity analysis on 'c'

| c | T_2 | Q_2 | Z_2 |
|----|----------|-------------|--------------|
| 30 | 0.275757 | 27.5826897 | 3306.058708 |
| 32 | 0.270499 | 27.05649744 | 3516.208852 |
| 34 | 0.26563 | 26.56924756 | 3726.169845 |
| 36 | 0.261101 | 26.11603341 | 3935.958455 |
| 38 | 0.256872 | 25.69284975 | 4145.589172s |

Table 2(c): Sensitivity analysis on 'h'

| h | T_2 | Q_2 | Z_2 |
|-----|----------|-------------|-------------|
| 2.0 | 0.275757 | 27.5826897 | 3306.058708 |
| 2.1 | 0.271813 | 27.18799406 | 3309.901882 |
| 2.2 | 0.268091 | 26.81552282 | 3313.638198 |
| 2.3 | 0.26457 | 26.46317306 | 3317.274924 |
| 2.4 | 0.261231 | 26.12904228 | 3320.818561 |
| 2.5 | 0.258058 | 25.81152837 | 3324.27495 |

Table 3. (case 3: When $T_d \leq M \leq T$)

Table 3(a): Sensitivity analysis on 's'

| s | T_3 | Q_3 | Z_3 |
|-----|----------|-------------|-------------|
| 100 | 0.489381 | 48.9771679 | 1343.472448 |
| 110 | 0.505986 | 50.64178115 | 1364.303336 |
| 120 | 0.521641 | 52.21141446 | 1384.314229 |
| 130 | 0.536471 | 53.69856565 | 1404.020535 |
| 140 | 0.550576 | 55.11323276 | 1423.046035 |
| 150 | 0.56404 | 56.46381477 | 1441.589116 |

Table 3(b): Sensitivity analysis on 'c'

| c | T_3 | Q_3 | Z_3 |
|----|----------|-------------|-------------|
| 10 | 0.489381 | 48.9771679 | 1343.472448 |
| 12 | 0.458144 | 45.84645419 | 1568.079531 |
| 14 | 0.433192 | 43.34629693 | 1790.415648 |
| 16 | 0.412604 | 41.28381419 | 2010.938256 |
| 18 | 0.395202 | 39.54077482 | 2230.042254 |

Table 3(c): Sensitivity analysis on 'h'

| h | T_3 | Q_3 | Z_3 |
|-----|----------|-------------|-------------|
| 2.0 | 0.489381 | 48.9771679 | 1343.472448 |
| 2.2 | 0.476678 | 47.7039039 | 1351.248941 |
| 2.4 | 0.465243 | 46.55786745 | 1358.644027 |

| | | | |
|-----|----------|-------------|-------------|
| 2.6 | 0.454867 | 45.51807127 | 1365.702524 |
| 2.8 | 0.445388 | 44.56825061 | 1372.461285 |
| 3.0 | 0.436676 | 43.69535599 | 1378.951003 |

VI. CONCLUSION

ANALYSIS OF THE RESULTS SHOWN IN TABLES 1 TO 3:

It is observed from the computational results shown in table 1(a) that for higher values of ordering cost 's', the corresponding values of replenishment cycle time T_1 , order quantity Q_1 and total relevant cost Z_1 also go higher as per expectations and the table 1(b) indicate that with the increasing of unit purchasing cost 'c', the corresponding values of replenishment cycle time T_1 , order quantity Q_1 are decreasing while the total relevant cost Z_1 is increasing with the increasing values of unit purchasing cost 'c' and the table 1(c) imply that the higher values of holding cost 'h' imply lower values of replenishment cycle time T_1 and order quantity Q_1 but higher values of total relevant cost Z_1 , the tendency of these results is the same as those shown in table 1(b).

The computational results obtained in table 2(a) indicate that ordering cost 's' is directly proportional to the replenishment cycle time T_2 , economic order quantity Q_2 and total relevant cost Z_2 i.e. an increase in 's' implies the proportional increase in T_2 , Q_2 , Z_2 and in table 2(b) indicate that purchasing cost 'c' is inversely proportional to replenishment cycle time T_2 and economic order quantity Q_2 directly proportional to the total relevant cost Z_2 i.e. an increase in 'c' shows proportional decrease in T_2 and Q_2 while as increase in Z_2 and in table 2(c) indicate that higher values of holding cost 'h' are associated with the lower values of the replenishment cycle time T_2 and economic order quantity Q_2 and higher values of total relevant cost Z_2 .

The computational results obtained in table 3(a) indicate that unit ordering cost 's' is directly proportional to all the three values i.e. replenishment cycle time T_3 and economic order quantity Q_3 and total relevant cost Z_3 and in table 3(b) show that the value of replenishment cycle time T_3 and economic order quantity Q_3 decrease with the increasing of unit purchasing cost 'c' while total relevant cost Z_3 increase with the increasing values of unit purchasing cost 'c' and in table 3(c) indicate that higher values of holding cost 'h' imply the lower values of the replenishment cycle time T_3 and economic order quantity Q_3 and higher values of total relevant cost Z_3 .

PROPOSED MODEL

The proposed model can be extended in many more ways such as, we can consider the demand rate in quadratic time dependent form. We can also consider the demand as a function of quantity or selling price. Further the shortages may also be taken in to account to generalize the model thus this paper can be useful developed as a wholesaler and retailer system model.

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